

Blue

Work Order ID 53283

October 30, 2009 9:16:12 AM



Page 1

Item ID: D206-642-411BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH, Blue

Start Date: 29/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: PK Date: 09/10/30 Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-411 CHG006

8 07/12/07

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

12/9/07 C

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

7/8 09/12/07

40

53293

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Item ID: D206-642-411BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube LH, Blue

Start Date: 29/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 09/11/2009 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-411 Location: <u> </u> PPP Rev: <u> </u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/12/7 SL09/12/10 MF
MF 09-12-10

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Work Order ID: 53283

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3-41A Purchased No



Bolt

312.0000 8.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

312

107242

4

108302

4

111163

104

112431

200

AN4-6A Purchased No



Bolt

1,274.000 12.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1274

111279

174

112314

300

112641

100

112720

100

112829

300

112933

300

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Work Order ID: 53283



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4C5A Purchased No

Each 592.0000 1.0000



BOLT

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST	592	
----	-----	--

104936	17	
--------	----	--

110552	73	
--------	----	--

112243	500	
--------	-----	--

18918	2	
-------	---	--

M/0493

AN5-11A Purchased No

Each 193.0000 8.0000



Bolt

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST	193	
----	-----	--

109061	1	
--------	---	--

109545	1	
--------	---	--

110363	6	
--------	---	--

110985	35	
--------	----	--

112243	50	
--------	----	--

112314	100	
--------	-----	--

M/12243

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN5-12A		Purchased	No				Each	197.0000	4.0000			
Bolt												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	197	
----	-----	--

104936	1	
--------	---	--

110467	46	
--------	----	--

112314	150	
--------	-----	--

AN5-13A		Purchased	No				Each	84.0000	4.0000			
Bolt												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	84	
----	----	--

104936	3	
--------	---	--

108167	8	
--------	---	--

110363	14	
--------	----	--

112492	10	
--------	----	--

112641	49	
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Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue


Comments:

Start Date: 29/10/2009


Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C416  washer		Purchased	No				Each	695.0000	1.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	695	
100993	695	

AN960JD10  Washer		Purchased	No				Each	1,696.000	8.0000			
---	--	-----------	----	--	--	--	------	-----------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1696	
105442	95	
109059	2	
109840	23	
110985	202	
111279	5	
111668	64	
112314	968	
112369	337	

M/100993

109/12/4 (1)

M/123/4

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD416

Purchased

No

Each

4,593.000

24.0000

✓



Washer



Signature

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4593

108161

519

110523

340

111279

101

111916

482

112314

3151

16941

0

11/23/4

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD516

Purchased

No

Each

1,564.000

8.0000



Washer



✓ *29/10/09* ①

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1564	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	39	
112082	68	
112314	500	
112794	150	
112828	500	

11/28/09

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D206-642-441RevF		Manufactured	No				Each	6.0000	1.0000			
Replacement Skidtube												

53283 10/11/09

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
FG	6	
24739	1	
30265	1	
30266	1	
30940	1	
31066	1	
35469	1	

BLUE

D206-648-013RevB

Manufactured No

Each

11.0000

1.0000



GHW Modification

@CH4002

53690 10/11/09 (1)

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
FG	4	
52585	4	
Main Warehouse		
ST	7	
52273	7	

BLUE

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Work Order ID: 53283

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652RevA Bushing		Manufactured	No				Each	756.0000	16.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	44	
31985	44	
Main Warehouse		
ST40	712	
51531	712	

D2712RevB



Set Screw

Manufactured No

Each 325.0000 10.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	50	
29962	50	
Main Warehouse		
ST	275	
16400	20	
43810	11	
47603	44	
48235	200	

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Work Order ID: 53283



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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8 D2932-1RevC



Saddle LH Out, 206

Manufactured

No

Each

1.0000

1.0000



53327

[Signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

43496

1

BLUE

8 D2933-1RevC



Saddle LH In, 206

Manufactured

No

Each

4.0000

1.0000



53328

Per 9/12/4 (1)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4

43500

1

48190

3

BLUE

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Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D2934RevB 		Manufactured	No				Each	88.0000	2.0000			
Saddle Spacer												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

6

31929

6

Main Warehouse

ST

22

47947

22

Main Warehouse

ST55

60

50376

60

50376

S D2935RevB

Manufactured No



Saddle Spacer

Each

103.0000

2.0000



Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

6

31793

6

Main Warehouse

ST

97

47948

25

50211

72

50211

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Work Order ID: 53283



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2938-1RevC

Manufactured

No

Each

8.0000

1.0000

✓

53331

Le 9

Saddle LH Out, 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

43498

1

Main Warehouse

ST428A

7

48536

7

BLUE

D2939-1RevC

Manufactured

No

Each

7.0000

1.0000

—

53333

Le 9/11/4 ①

Saddle LH In, 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7

43499

1

48193

6

BLUE

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Work Order ID: 53283

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue


Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-043RevE		Manufactured	No				Each	59.0000	1.0000			
												
Tow Ring												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 39

45743 4

48249 15

50176 20

Main Warehouse

ST464 20

50387 20

BLUE

D3413-1RevA

Manufactured No

Each

31.0000

1.0000



Ring

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 11

48123 11

Main Warehouse

ST473 20

51586 20

BLUE

53301 *Le*

35346 *P09/12/14* *0*

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Work Order ID: 53283

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA Washer		Manufactured	No				Each	183.0000	1.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	7	
25701	7	
Main Warehouse		
ST	176	
51653	176	

D3457-1RevA

Manufactured No

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	10	
32409	10	
Main Warehouse		
ST	135	
45913	75	
52981	60	

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Work Order ID: 53283

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Comments:

Start Date: 29/10/2009

Required Date: 09/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L3		Purchased	No				Each	3,322.000	8.0000			
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Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3322	
110844	32	
111274	29	
111668	761	
112314	2000	
112385	500	

MS21042L4		Purchased	No				Each	5,891.000	12.0000			
-----------	--	-----------	----	--	--	--	------	-----------	---------	--	--	--

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	5891	
110507	184	
111827	5698	
112314	9	
15924	0	

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Work Order ID: 53283



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 29/10/2009

Required Date: 09/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4		Purchased	No				Each	1,005.000	1.0000			



Nut



10/11/09 (1)

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	965	
112243	2	
112314	663	
112492	300	

112314